

## DINITROL 6060 Polyfill

Polyester Spray Filler

### Characteristics:

DINITROL 6060 Polyfill is a 2-component polyester spray filler for use in the vehicle and machine construction sectors. Minor imperfections, holes and pores which may appear when applying thick coats of putty can be filled or levelled quickly and easily. Coating strengths of up to 1000  $\mu$  can be applied in one simple process.

### Areas of Application:

DINITROL 6060 Polyfill can be applied directly to uncoated, filed steel. Concerning lacquered surfaces, loose paint residues must be removed and the surface filed. Thermoplastic lacquers must be removed in order to avoid the formation of cracks.

### Method of Use:

Mix DINITROL 6060 Polyfill well and add the hardening agent. Use a cup or pressure cup spray gun with a 2 – 2.5 mm nozzle to spray the filler on the surface to be treated. After application, the tool must be cleaned immediately, given that the material will harden and the tool will no be useable. After hardening, the filler can be filed and treated as required. Concerning wet filing, make sure that the last layer is thoroughly dry before painting. In order to avoid any blister formation, a non-sanding sealer or insulating filler should be applied before painting.

### Technical data:

Base:	unsaturated polyester
Colour:	grey / beige
Density:	1.5 g/cm <sup>3</sup>
Mixture ratio:	100:2
Flash point:	31°C
Pot life:	approx. 35 mins – 20°C
Drying time:	dry in approx. 2 hours – 20°C can be filed in approx. 25 mins – 60°C
Storage time:	12 months (between 15°C and 25°C)
Package size:	1 l

**Note:** Opened packages must be used as quickly as possible.

Please refer to the safety data sheet or packaging label for safety instructions.

Die in diesem Merkblatt gemachten Angaben sind das Ergebnis sorgfältiger Untersuchungen. Soweit sie sich auf die Anwendung beziehen, sind sie als Empfehlung zu betrachten, die dem Erfahrungsstand entsprechen. Wegen der Vielseitigkeit der Anwendungs- und Arbeitsweisen können wir jedoch eine Verbindlichkeit nicht übernehmen. Es wird daher ein vertragliches Rechtsverhältnis nicht begründet, und es entstehen aus eventuellen Kaufverträgen keine Nebenverpflichtungen.

All data and recommendations are the result of careful tests by our laboratories. They only can be considered as recommendation which correspond to the level of experience of today. The data are given in good faith. However, in view of the multiplicity of possible application and working methods we are not in a position to assume any responsibility or obligations deriving from the use of our products.

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